

Work Order ID **55153**

January 7, 2010 12:38:11 PM



Page 1

Item ID: D3756-041

Accept



Setup Start



Revision ID:

Stop



Item Name: Cushion

Start Date: 1/07/10 Start Qty: 2.00



Cust Item ID:

Required Date: 1/29/10 Req'd Qty: 2.00

Customer:

PRELIMINARY ISSUE

Reference:

Run Start



Approvals:

Process Plan: CLDate: 10/01/07 Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3756

Rev B / Now Rev. C100506

100

0.00



Purchasing

PURCHASING

Memo

11832

0.00

Issue P/O: 140584 P/O was cancelled
Manufacture D3754-1 as per Dwg D3754 CL 10/15/06
Material: Airflex fire-resistant aircraft cushioning, grade 30-40
layers to be laminated with silaprene DC12906 spray grade HPL contact adhesive
Possible Supplier: Chestnut Ridgefoam
Material release note is required

CL 10/01/07 2

110

0.00



Packaging

Receive & Inspect for Damage & Mat'l Certs

Memo

Ensure Material Release Note is attached

0.00

Pirip/s (2)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 55153

January 7, 2010 12:38:11 PM



Page 2

Item ID: D3756-041

Accept



Setup Start



Revision ID:

Item Name: Cushion

Stop



Start Date: 1/07/10 Start Qty: 2.00



Cust Item ID:

Required Date: 1/29/10 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120 QC Quality Control	QC6- Inspect dimensions to drawing Memo	0.00 <i>u/m see next page</i>							

130



Purchasing

Purchasing

PURCHASING

0.00

Memo

0.00

Issue P/O: ~~41058~~ P/O was cancel.
Upholster as per Dwg D3756 Aerotex
Supplier: Lefebvre uphol
Ship: -Qty 1 D3754-1 back cushion
-Qty 2 D3800-1-200-000 Loop strip ✓ B44360-1
-Qty 1 D3800-1-100-300, Loop strip - B50541
-Qty 1 D3800-100-300, -Loop strip B52695
Material release note is required

N/A
done at
Aerotex

CX 10/01/07 @

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 55153

January 7, 2010 12:38:11 PM

Page 3

Item ID: D3756-041

Accept

Setup Start

Revision ID:

Stop

Item Name: Cushion

Start Date: 1/07/10 Start Qty: 2.00

Cust Item ID:

Required Date: 1/29/10 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

146

QC6- Inspect dimensions to drawing

0.00 - Inspected to Rev C Dwg.

QC APPROVAL

QC

Memo

0.00 - 1st Fiksin D 3572-1

Quality Control

B 58/60 Rev C

10/5/03

150

Identify as per dwg & Stock Location **JS/A**

0.00



Packaging

Memo

0.00

Packaging

10-5-3 SP (20)

160

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/05/06

U 10.05.06

POSITIVE RECALL

EFFECTIVE 10.01.07 AUTH

RELEASED DATE 100506

per ECU

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Page 1

January 7, 2010 12:38:10 PM

Work Order ID: 55153

Parent Item: D3756-041

Parent Item Name: Cushion

Comments: IPP: A008.11.17 New issue EC verified by:

Start Date: 1/07/10

Required Date: 1/29/10

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3800-1-200 Hook and Loop Strip (2" Soft)		Manufactured	No			130	f	9.0000	1.1053			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

43559

44360

1.1053

102 110 stock

9

9

1- Cut to lenght as per dwg

D3800-3-100

Manufactured No

130

f

128.5880

5.5263

Hook and Loop Strip (1" Hard)

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

43560

44831

50912

52695

Main Warehouse

ST134

50541

89.244

0.13

40.11

8.33

40.674

39.344

39.344

55263

1- Cut to lenght as per dwg

D3754-1P

Back Foam

Purchased

No

130

Each

0.0000

2.0000

N/A all done @ Aerdyx Now
per [signature]

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B		Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng				

NOTE: Date & initial all entries

Picklist Print

Page 2

January 7, 2010 12:38:11 PM

Work Order ID: 55153



Parent Item: D3756-041



Parent Item Name: Cushion

Start Date: 1/07/10

Required Date: 1/29/10

Comments: IPP: A 08.11.17 New issue EC verified by: ☐

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3800-1-100 Hook and Loop Strip (1" Soft)		Manufactured	No			130	f	49.1370	5.5263			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

43558

52694

49.137

0.13

49.007

40

Each

0.0000

2.0000



no stock.

55153 W

1- Cut to length as per dwg

D3756-041P



Cushion

Purchased

No

January 7, 2010 12:38:11 PM

Shop Packet Print

Page 2

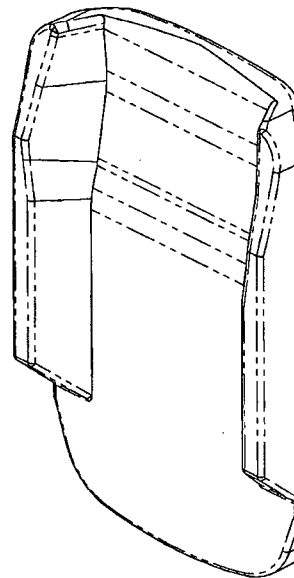
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



D3754-1 BACK FOAM

c210/01/07
w10:55/53

PRELIMINARY ISSUE

NOTES:

- 1) MATERIAL: AIRFLEX FIRE-RESISTANT AIRCRAFT CUSHIONING, GRADE 30-40 (COLOR: LIGHT GREEN)
LAYERS LAMINATED WITH SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE
SUPPLIER: CHESTNUT RIDGE FOAM INC., P/N 603150-99
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3754-1" USING PERMANENT INK MARKER
- 7) WEIGHT: 2.2 lbs APPROX
- 8) FOAM SHAPE TO CONFORM WITH TEMPLATE DT9028

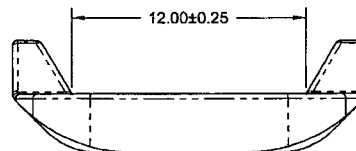
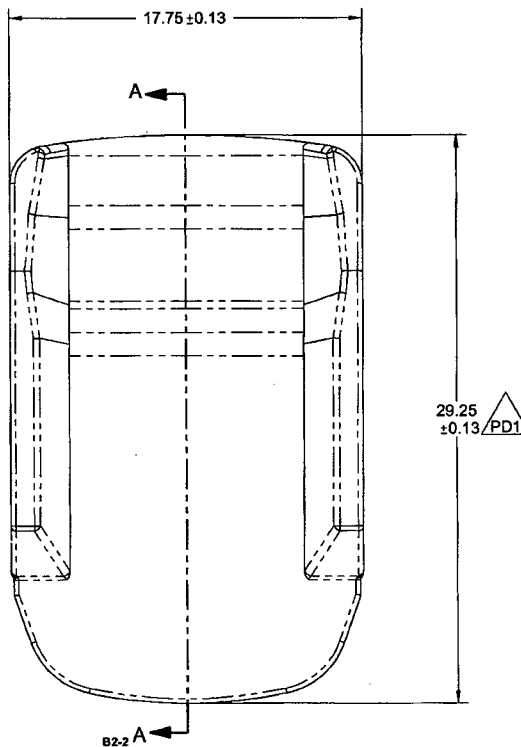
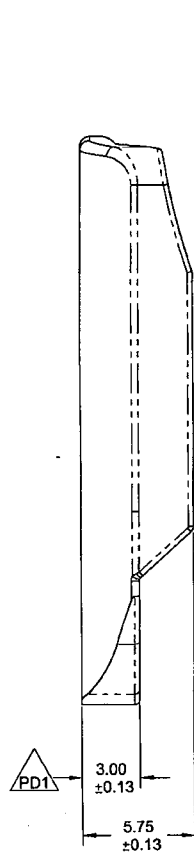
PD1	ADD SHT 2: ALL PRIMARY VIEWS MOVED TO SHT 2; DIM 3.00 WAS 4.00 (B8-2); 29.25 WAS 27.00 (C3-2); 6.50 WAS 4.25 (B3-2); REF PAR 09-030	CP	10.01.04
C	CHG DIMS PER CHESTNUT SAMPLE: 17.75 WAS 18.00 (D6-1)	CP	08.10.08
B	REMOVE 'HUMP' IN LOWER PART OF FWD (CONCAVE) SIDE (C5-1)	CP	08.09.09
A	NEW ISSUE	CP	08.04.25
REV.	DESCRIPTION	BY	DATE
DESIGN			
DRAWN			
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	10.01.04		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

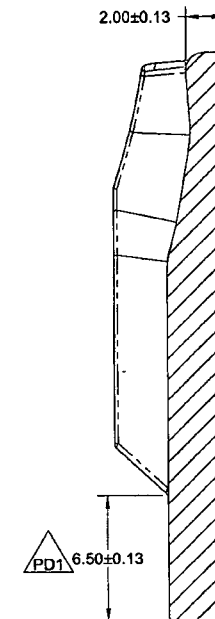
DRAWING NO. **D3754** REV. PD1
SHEET 1 OF 2

TITLE **BACK FOAM** SCALE
NTS

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D3754-1 BACK FOAM

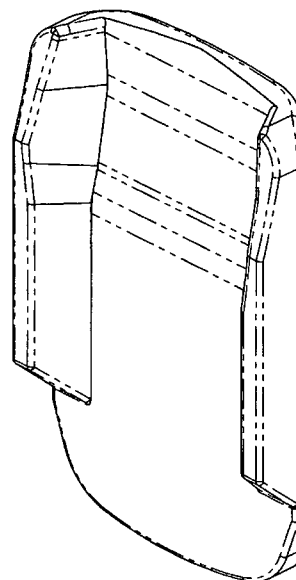


SECTION A-A B5-2

PRELIMINARY ISSUE

55153

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. PD1
MFG. APPR.		D3754	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BACK FOAM	NTS
DATE	10.01.04	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL. IT IS SUPPLIED ON THE UNDERSTANDING THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



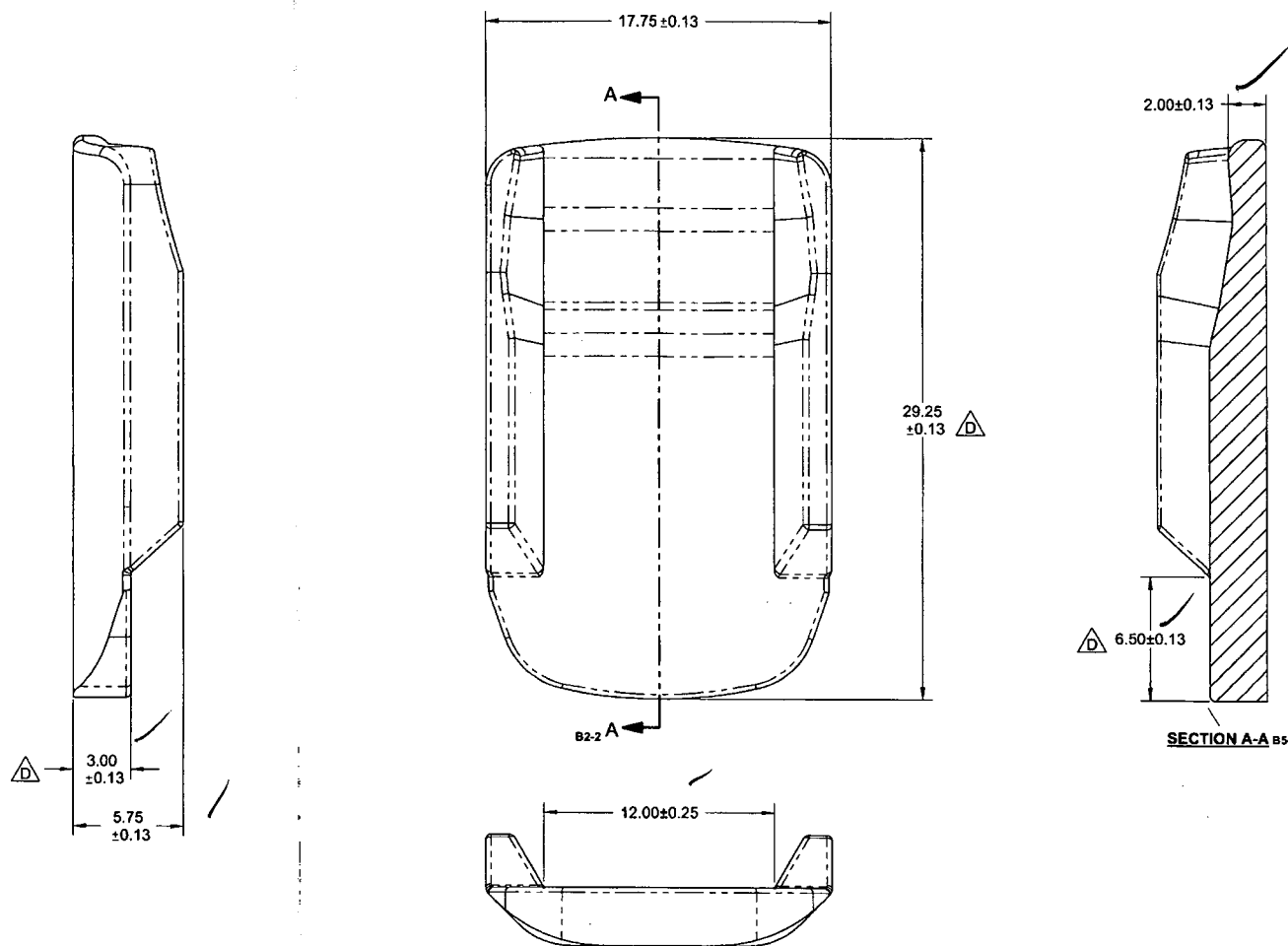
D3754-1 BACK FOAM

RELEASED
2010-03-23
MP

NOTES:




- 1) MATERIAL: FOAMEX H250-35S1 FOAM
OR
AIRFLEX FIRE-RESISTANT AIRCRAFT CUSHIONING, GRADE 30-40 (COLOR: LIGHT GREEN)
SUPPLIER: CHESTNUT RIDGE FOAM INC., P/N 603150-99
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3754-1" USING PERMANENT INK MARKER
- 7) WEIGHT: 2.2 lbs APPROX
- 8) FOAM SHAPE TO CONFORM WITH TEMPLATE DT9028

D	ADD SHT 2: ALL PRIMARY VIEWS MOVED TO SHT 2: DIM 3.00 WAS 4.00 (B8-2); 29.25 WAS 27.00 (C3-2); 6.50 WAS 4.25 (B3-2); ADD FOAMEX MATL (A8-1), REF PAR 09-030	CP	10.02.02
C	CHG DIMS PER CHESTNUT SAMPLE: 17.75 WAS 18.00 (D8-1)	CP	08.10.08
B	REMOVE "HUMP" IN LOWER PART OF FWD (CONCAVE) SIDE (C5-1)	CP	08.09.09
A	NEW ISSUE	CP	08.04.25
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>GP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>GP</i>		
CHECKED	<i>GP</i>	DRAWING NO.	REV. D
MFG. APPR.	<i>GP</i>	D3754	SHEET 1 OF 2
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	BACK FOAM	NTS
DATE	10.02.02	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

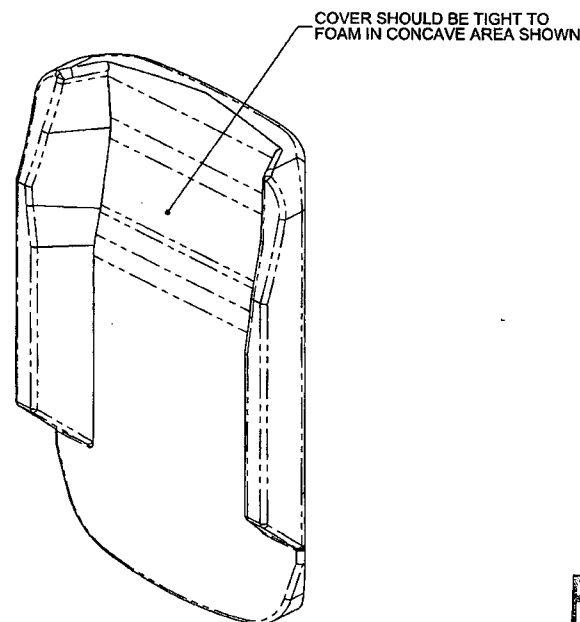


D3754-1 BACK FOAM

RELEASED
2010-03-23

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. D
MFG. APPR.		D3754	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		BACK FOAM	NTS
DATE	10.02.02	COPYRIGHT © 2008 BY DART AEROSPACE LTD	
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ITEM	QTY -041	QTY -1	PART NUMBER	DESCRIPTION
1	X		D3756-041	CUSHION
2	1	X	D3756-1	COVER
3	1		D3754-1	BACK FOAM
4		2	D3800-1-200-060	LOOP STRIP
5		1	D3800-1-100-300	LOOP STRIP (CUT/FIT AS REQ'D)
6		1	D3800-3-100-300	HOOK STRIP (CUT/FIT AS REQ'D)
7		A/R	SY-111	SURREY SILVER SUNSET UPHOLSTERY, MORBERN INC. P/N SY-111
8		A/R	THREAD	BONDED POLYESTER, 14.2 lb BREAK STRENGTH, GREY COLOR

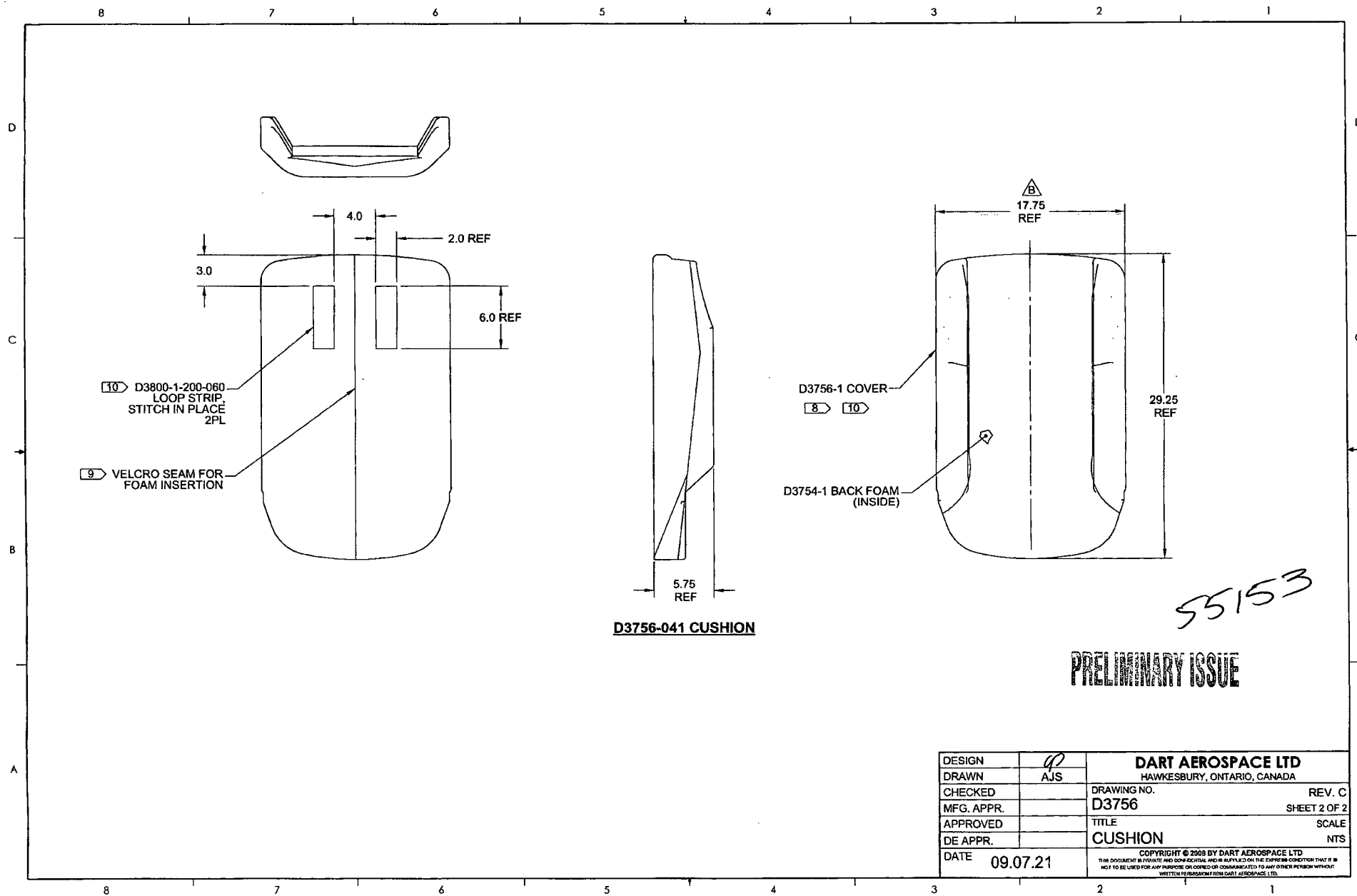


D3756-041 CUSHION

NOTES:

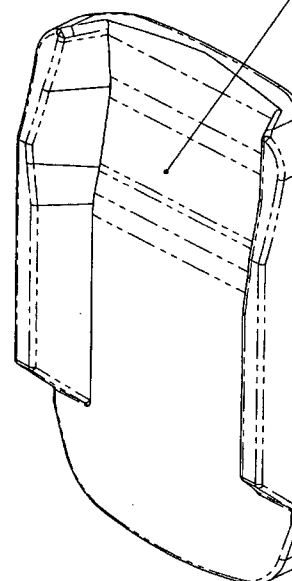
- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3756-041" USING LABEL
- 7) WEIGHT: 4.2 lbs
- 8) SEW D3756-1 COVER TO FIT D3754-1 FOAM
- 9) STITCH D3800-1-100-300 LOOP AND D3800-3-100-300 HOOK STRIPS ALONG EDGE OF SEAM TO CLOSE COVER.
INSTALL THE HOOK STRIP ON THE TOP OVERLAPPING FLAP. INSTALL THE LOOP STRIP ON FABRIC NEXT TO FOAM
- 10) STITCHING: 4-6 STITCHES PER INCH, USE MIN 1/2" BACKSTITCH, NO LOOSE THREADS
- 11) CUSHION SHAPE / FORM / PATTERN TO CONFORM WITH TEMPLATE DT9420

PC1	GENERAL UPDATE TO VIEWS FOR RE-SHAPED D3754-1 BACK FOAM SEE PREVIOUS REV AND/OR PAR 09-030 FOR FURTHER DETAILS.	AJS	09.07.21
B	COVER NOW CLOSED WITH SINGLE SEAM (ZN A8-1, B8-2), D3800-1-100-300 WAS D3800-1-100-650 (D8-1), D3800-3-100-300 WAS D3800-3-100-650 (C8-1), ADD ITEM NUMBERS TO PART LIST (D8-1), 17.75 WAS 18.00 (D2-2)	CP	08.10.21
A	NEW ISSUE	CP	08.09.09
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>AJS</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED		DRAWING NO.	REV. PC1
MFG. APPR.		D3756	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CUSHION	NTS
DATE	09.07.21	<small>COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



DESIGN	<i>Q</i>	DART AEROSPACE LTD	
DRAWN	AJS	HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3756	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CUSHION	NTS
DATE	09.07.21	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

ITEM	QTY -041	QTY -1	PART NUMBER	DESCRIPTION
1	X		D3756-041	CUSHION
2	1	X	D3756-1	COVER
3	1		D3754-1	BACK FOAM
4		A/R	HOOK STRIP, 2"	3M SJ3418FR, 2" WIDE BEIGE OR D3800-1-200-600
5		A/R	LOOP STRIP, 1"	3M SJ3418FR, 1" WIDE BEIGE OR D3800-1-100-700
6		A/R	HOOK LOOP, 1"	APLIX 800, A800R0025H958-1, 1" WIDE BEIGE OR D3800-3-100-700
7		A/R	FABRIC	JACKSON GREY MIX
8	A/R	A/R	THREAD	BONDED POLYESTER, 14.2 lb BREAK STRENGTH, GREY COLOR
9	A/R		ADHESIVE	3M 1300 / 1300L RUBBER AND GASKET ADHESIVE OR SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE



COVER SHOULD BE TIGHT TO
FOAM IN CONCAVE AREA SHOWN
12

D3756-041 CUSHION

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: NONE
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3756-041" USING LABEL
- 7) WEIGHT: 4.2 lbs
- 8) SEW D3756-1 COVER TO FIT D3754-1 FOAM
- 9) STITCHING: 4-6 STITCHES PER INCH, USE MIN 1/2" BACKSTITCH, NO LOOSE THREADS
- 10) STITCH HOOK AND LOOP STRIP (1") ALONG EDGE OF SEAM TO CLOSE COVER, INSTALL THE LOOP STRIP ON THE TOP OVERLAPPING FLAP, INSTALL THE HOOK STRIP ON FABRIC NEXT TO FOAM
- 11) CUSHION SHAPE / FORM / PATTERN TO CONFORM WITH TEMPLATE DT9420
- 12) TO PULL FABRIC AGAINST FOAM IN CONCAVE AREAS, STITCH FOAM TO FABRIC AS REQ'D OR BOND WITH SILAPRENE DC12906 SPRAY GRADE HPL CONTACT ADHESIVE OR 3M 1300/1300L RUBBER AND GASKET ADHESIVE

REV.	DESCRIPTION	BY	DATE
C	UPDATE TO VIEWS/NOTES FOR RE-SHAPED D3754-1 BACK FOAM & NEW MFR. FABRIC, HOOK, LOOP, ADHESIVE CHG (D5-1); 29.75 WAS 27.00 (C1-2); REF PAR 09-030.	CP	10.02.02
B	COVER NOW CLOSED WITH SINGLE SEAM (ZN A8-1, B8-2), D3800-1-100-300 WAS D3800-1-100-650 (D8-1), D3800-3-100-300 WAS D3800-3-100-650 (C8-1), ADD ITEM NUMBERS TO PART LIST (D8-1), 17.75 WAS 18.00 (D2-2)	CP	08.10.21
A	NEW ISSUE	CP	08.09.09
DESIGN	DART AEROSPACE LTD		
DRAWN	HAWKESBURY, ONTARIO, CANADA		
CHECKED	DRAWING NO.	REV. C	
MFG. APPR.	D3756	SHEET 1 OF 2	
APPROVED	TITLE	SCALE	
DE APPR.	CUSHION	NTS	
DATE	10.02.02	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

RELEASED
2010-03-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

8 7 6 5 4 3 2 1

D

D

C

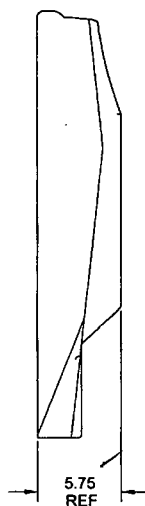
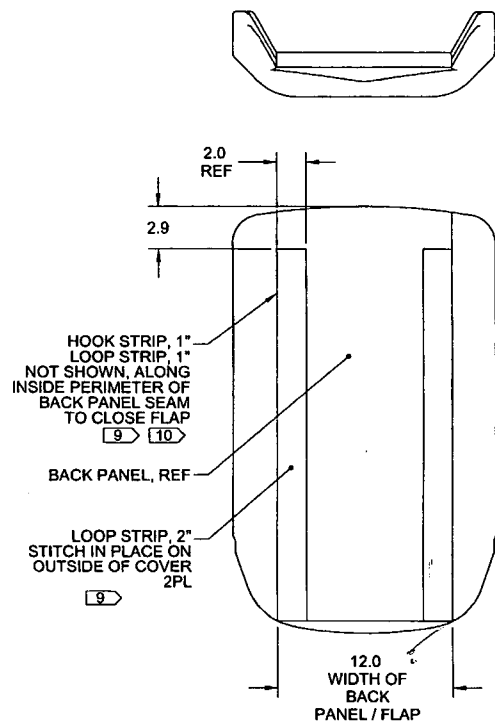
C

B

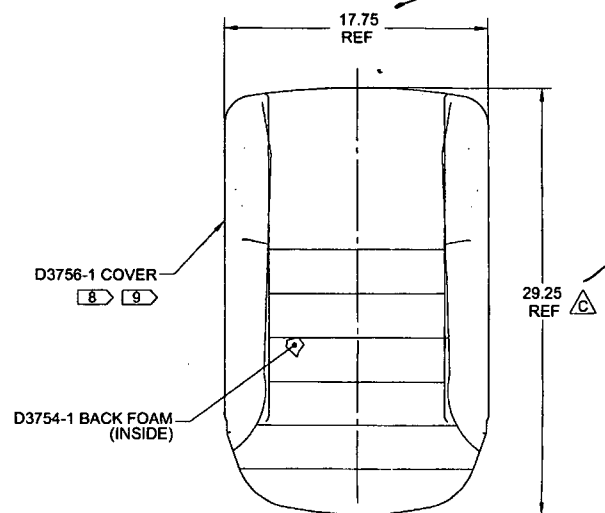
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A

A



D3756-041 CUSHION



55153
RELEASED
2010-03-23

DESIGN		DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. C
MFG. APPR.		D3756	SHEET 2 OF 2
APPROVED		TITLE	SCALE
DE APPR.		CUSHION	NTS
DATE	10.02.02	<small>COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO11232

Purchase Order Date 1/26/10

PO Print Date 5/06/10

Page Number 1 of 1

Order From :

VC-AER003

AEROTEX INTERIORS INC.
#24-2333 18TH AVENUE N. E.
CALGARY, AB T2E 8T6
CA

Contact Name

Vendor Phone 403 295 8770

Vendor Fax 403 313 0793

Vendor Account Nbr

Buyer

Linda Lacelle

Requisition Nbr

Tax Resale Nbr 10127-2607

Terms

Net 30

Currency

CAD

FOB

Ship To :

DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1		D3755-041	1/29/10 No	1.00		\$425.0000	\$425.00
2		D3756-041	1/26/10 No	1.00		\$425.0000	\$425.00
5	D3756-041P	Cushion	1/18/10 Yes	2.00 Each		\$425.0000	\$850.00
5	D3756-041P	Cushion	1/26/10 Yes	2.00 Each		\$425.0000	\$850.00
6	D3755-041P	Seat Cushion	1/26/10 Yes	2.00 Each		\$425.0000	\$850.00
6	D3755-041P	Seat Cushion	1/26/10 Yes	2.00 Each		\$425.0000	\$850.00

PO Total:

\$4,250.00

REFERENCE ONLY

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required when applicable

Change Nbr: 8

Change Date: 5/06/10



#24, 2333 - 18 Ave NE
Calgary, AB T2E 8T6
Phone: (403) 295-8770
Fax: (403) 313 0793

Packing Slip

Date Packing Slip#

05/02/2010 6178

Ship To

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Invoice To

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Customer Phone	Customer Fax
613.632.5200	613.632.1053
Ship Via	Courier Acct No.
FedEx	15179324-0

Ship Date	P.O. No.
05/02/2010	PO11232

Description	ALT. Part Number	Part Number	Qty
BACK CUSHION		D3756-041	
SEAT CUSHION		D3755-041	
BACK CUSHION (NO LOGO)		D3756-041	
SEAT CUSHION (NO LOGO)		D3755-041	
GST On Sales			

Thank you for doing business with Aerotex Interiors!

www.aerotexinteriors.com

GST/HST No. 139110308



Unit 24, 2333 - 18 Ave NE, Calgary AB T2E 8T6 - Phone: (403) 295-8770 - Fax: (403) 213-0795

CERTIFICATION OF CONFORMANCE

Customer Purchase Order:

PO11232

Our Work Order:

6178

THIS IS TO CERTIFY THAT THE FOLLOWING MATERIALS HAVE BEEN USED IN THE WORK ORDER STATED ABOVE:

MATERIAL - GREY MIX ✓

FOAM - H270-4081 *By the bottom part.*

FOAM - H250-3581

VELCRO - 2" LOOP SJ3418FR BEIGE ✓

VELCRO - 1" HOOK APLIX 800 BEIGE ✓

VELCRO - 1" LOOP APLIX 800 BEIGE ✓

HAS BEEN FABRICATED TO ESTABLISHED SPECIFICATION TO CONFIRM WITH FAR 27.853(a), 29.853(a) and DWG. D3756/D3755

SOLE TO:

DART AEROSPACE LTD., 1270 ABERDEEN STREET, HAWKESBURY, ON K6A 1K7

AUTHORIZED REPRESENTATIVE

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



July 28, 2004

Introducing ... *Pilot*

Durable contract fabric for upholstery, automotive and hospitality applications. Pilot is available in 30 colours.

250,000 double rubs** (ASTM D-4157)

Specifications**

Flame Resistance:

California Technical Bulletin 117, Section E
CS-191-53, Class 1
BIFMA X5.7-1991
NFPA 260-1989, Class 1
UFAC Class 1
B.S. 5852 Part 1: 1979 Ignition Source 0, Smoldering Cigarette
FMVSS 302 Class

Lightfastness:

400 hours, Class 4

Colorfastness:

Wet - Class 5 Dry - Class 4.5
AATCC-8

Seam Slippage:

Warp - 50 lbs. Fill - 54 lbs.
ASTM - 4034

Suggested applications for Pilot:

Upholstery
Automotive
Concert Halls
Movie Theatres
Auditoriums
Church Pews
Arenas
Offices
Hospitality

Cuts

½ Pieces

Full Pieces

Sample: U 0190 Pilot

**The information in these specifications refers to typical performance in the test indicated under laboratory conditions. The information is accurate to the best of our knowledge at the time of printing but is not intended to relieve the user from its responsibility to comply with all procedures applicable to the safe use of this product.